

**Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> thin films for photovoltaic applications****Películas delgadas de Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> para aplicaciones fotovoltaicas**

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DOI: 10.35429/JOIE.2022.20.7.16.21

Received March 13, 2023; Accepted June 30, 2023

**Abstract**

Tin antimony sulfide semiconductor thin films have been extensively investigated due to their potential application as absorber in thin films solar cells, to convert solar radiation into electricity (A. Gassoumi, 2011; A. Larbi, 2014; Auttasit Tubtimtae, 2021; D. Abdelkader, 2014; N. Ali, 2015; Nisar Ali S. H., 2013a; Nisar Ali S. H., 2013b; Sebin Devasia, 2020); this is due to the excellent optoelectronic properties and due to abundance of the constituent elements on the earth crust and low toxicity. In this research we studied the effect of heat treatment temperature on the formation and optoelectronic properties of Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> thin films prepared by the heating of multilayers glass/ SnS/Sb<sub>2</sub>S<sub>3</sub> chemically deposited, the results show the formation of the ternary phase at temperatures above 250 °C, increasing the crystallinity of the phase at 325 °C. Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> thin films show an indirect optical transition with band gaps around 1 eV, and absorption coefficient  $\sim 10^5 \text{ cm}^{-1}$  in the visible range. Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> thin films show conductivities in the range of  $10^{-7} - 10^{-6} \text{ Wcm}^{-1}$ , showing an increase in conductivity as the temperature increased. The good optoelectronic properties of this material make it suitable for photovoltaic applications.

**Resumen**

Las películas delgadas de materiales semiconductores de la familia de sulfuro de antimonio estaño han sido objeto de investigación debido a su potencial aplicación como absorbedor en celdas solares de película delgada, para la generación de electricidad a partir de la radiación solar (A. Gassoumi, 2011; A. Larbi, 2014; Auttasit Tubtimtae, 2021; D. Abdelkader, 2014; N. Ali, 2015; Nisar Ali S. H., 2013a; Nisar Ali S. H., 2013b; Sebin Devasia, 2020); esto debido a sus excelentes propiedades optoelectrónicas y a que sus elementos constituyentes son abundantes en la corteza terrestre y son de baja toxicidad. En esta investigación se estudió el efecto de la temperatura de tratamiento térmico en la formación y propiedades optoelectrónicas de películas delgadas de Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> preparadas mediante el calentamiento de multicapas de vidrio/SnS/Sb<sub>2</sub>S<sub>3</sub> preparadas mediante la técnica de baño químico, los resultados muestran la formación de la fase ternaria a temperaturas superiores a 250 °C, aumentando su cristalinidad a una temperatura de 325 °C. Las películas delgadas de Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> muestran una transición óptica indirecta con brechas de energía cercanas a 1 eV, y coeficientes de absorción  $\sim 10^5 \text{ cm}^{-1}$  en el rango del espectro visible. Las películas delgadas de Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> muestran conductividades de  $10^{-7} - 10^{-6} \text{ Wcm}^{-1}$ , observándose un incremento en la conductividad conforme aumenta la temperatura. Las buenas propiedades optoelectrónicas obtenidas hacen que este material sea prometedor para aplicaciones fotovoltaicas.

**Optoelectronic, Semiconductor, Properties**

**Optoelectrónico, Semiconductor, Propiedades**

**Citation:** GONZALEZ-GARZA, Jorge Oswaldo, GARCÍA-GUILLEN, Grisel, RÍOS-RAMÍREZ, Bernardino and DE RAMÓN-CONDÉ, Andres. Sn<sub>3</sub>Sb<sub>2</sub>S<sub>6</sub> thin films for photovoltaic applications. Journal of Innovative Engineering. 2023. 7-20: 16-21

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## 1. Introduction

Thin film solar cell (TFSC) technology is based on copper indium gallium selenium (CIGS) and CdTe absorber materials, which have demonstrated the best efficiency conversion of sunlight into electricity in TFSC technology; efficiencies of 22.6% and 22.1%, have been reported for CIGS (Taoufik Chargui, 2023) and CdTe (E.I. Emon, 2023), respectively. The main drawback with these absorber materials is the scarcity of indium and gallium, and the toxicity of cadmium. In that fact, new absorber materials are being extensively studied, focusing on the availability of the constituent elements and low toxicity (Aiswarya Nadukkandy, 2023; Jiayou Xue, 2023). Ternary compounds base on tin antimony sulfide (TAS) sulfosalts family are good candidates as absorber materials for thin films solar cell technology.

The chemistry of this sulfosalts family is  $A_xB_yX_z$ , where A is the metallic atom such as tin ( $\text{Sn}^{2+}$ ,  $\text{Sn}^{4+}$ ), Iron ( $\text{Fe}^{2+}$ ), etc. B corresponds to the metallic atoms like Antimony ( $\text{Sb}^{3+}$ ), Arsenic ( $\text{As}^{3+}$ ), and X is the anion such as Sulfur ( $\text{S}^{2-}$ ), Selenium ( $\text{Se}^{2-}$ ) (Sebin Devasia, 2020). Abdelkader *et al.* prepared  $\text{SnSb}_4\text{S}_7$ ,  $\text{Sn}_2\text{Sb}_6\text{S}_{11}$ ,  $\text{SnSb}_2\text{S}_4$ ,  $\text{Sn}_4\text{Sb}_6\text{S}_{13}$ ,  $\text{Sn}_2\text{Sb}_2\text{S}_5$  and  $\text{Sn}_3\text{Sb}_2\text{S}_6$  thin films by thermal evaporation of the corresponding  $\text{Sn}_x\text{Sb}_y\text{S}_z$  powders; the powders were obtained by crushing  $\text{Sn}_x\text{Sb}_y\text{S}_z$  ingots prepared by the Bridgman method. The optical properties of the TAS thin films were analyzed, the films showed high absorption coefficients in the visible region around  $10^5 \text{ cm}^{-1}$ , direct and indirect optical transitions, with band gaps in the range of 1.37 – 1.87 eV, depending on the chemical composition (D. Abdelkader, 2014). Bindu *et al.* prepared  $\text{Sn}_6\text{Sb}_{10}\text{S}_{21}$  by heating chemically deposited multilayers of  $\text{Sb}_2\text{S}_3/\text{SnS}$  in vacuum; the thin films showed band gaps 1.26 – 1.45 eV, and high absorption coefficient  $10^5 \text{ cm}^{-1}$ , moreover,  $\text{Sn}_6\text{Sb}_{10}\text{S}_{21}$  thin films were incorporated as absorber in a photovoltaic structure, the obtained cell parameter were:  $V_{oc} = 409 \text{ mV}$ ,  $J_{sc} = 1.46 \text{ mA/cm}^2$ , and  $\text{FF} = 0.25$  (Sebin Devasia, 2020).

To our knowledge there are no reports of the preparation  $\text{Sn}_3\text{Sb}_2\text{S}_6$  by heating multilayers of  $\text{SnS}/\text{Sb}_2\text{S}_3$  deposited by chemical bath deposition. The findings in this work are relevant and can contribute to the development of photovoltaic structures using this material as absorber.

## 2. Methods

### 2.1 Deposition of SnS thin films

SnS thin films were deposited on clean glass Corning substrates, that, previously to deposition, were washed with neutral detergent and rinsed with distilled water. For the deposition, 1 g of  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$  was dissolved in 5 ml of acetone, and to this solution 12 ml of triethanolamine (3.7M) was added, followed by 65 ml of deionized water, 8 ml of thioacetamide (1M), and 10 ml of  $\text{NH}_3$  (4M) (David Avellaneda, 2007). Cleaned glass substrates were placed vertically on a 100 ml beaker and the temperature was maintained at 40 °C for 20 h. Uniform SnS thin films of ~ 500 nm were obtained; thickness was measured using a Alpha-Step D-600 Stylus profiler.

### 2.2 Deposition of $\text{Sb}_2\text{S}_3$ thin films

On the glass/SnS structure  $\text{Sb}_2\text{S}_3$  thin films were deposited. For this, 650 mg of  $\text{SbCl}_3$  was dissolved in 2.5 ml of acetone in a 100 ml beaker, and then 25 ml of 1 molar  $\text{Na}_2\text{S}_2\text{O}_3$  solution was added followed by 72.5 ml of precooled distilled water at 10 °C, the final solution was mixed for 30 s, and glass/SnS samples were placed vertically in the beaker for 4.5 h and maintained at 10 °C (J.O. Gonzalez, 2014), two consecutive deposits were done.

### 2.3 Heat treatment of glass/SnS/ $\text{Sb}_2\text{S}_3$ multilayers

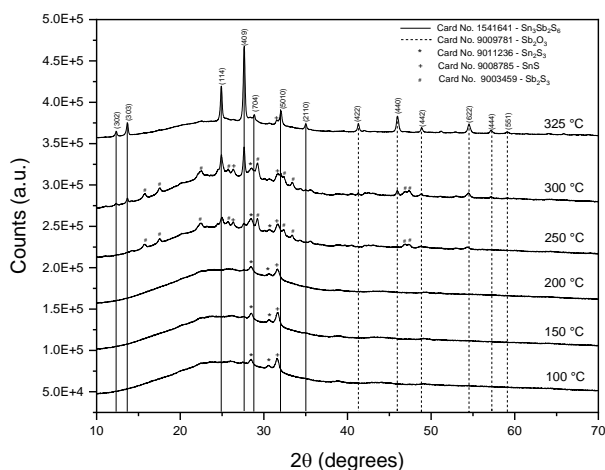
The glass/SnS/ $\text{Sb}_2\text{S}_3$  multilayers were heated in a conventional non-vacuum furnace at 100°C, 150 °C, 200 °C, 250 °C, 300 °C and 325 °C in air for 1 h.

## 3. Results and Discussion

XRD diffractograms for the glass/SnS/ $\text{Sb}_2\text{S}_3$  multilayers heated at 100 °C, 150 °C, 200 °C, 250 °C, 300 °C and 325 °C in air are shown in graphic 1. At 100 °C, 150 °C and 200 °C the samples show the formation of two phases, SnS and  $\text{Sn}_2\text{S}_3$ . Peaks at  $2\theta$  of 28.55° and 30.52° are indexed to the planes (1 1 2) and (0 1 3), respectively, and correspond to Ottemannite phase (Card. No. 9011236). A peak at  $2\theta = 31.54^\circ$  corresponds to the plane (1 3 0) of the phase SnS (Card. No. 9008785).

It is evident that at temperatures below 200 °C no diffusion of the Sn, S and Sb constituent elements occurs for the formation of the ternary  $\text{Sn}_3\text{Sb}_2\text{S}_6$  thin films.

At a temperature of 250 °C we observe the formation of two additional phases, named  $\text{Sb}_2\text{S}_3$  and  $\text{Sn}_3\text{Sb}_2\text{S}_6$ . Two peaks at  $2\theta$  of 24.94° and 27.62°, are indexed to the planes (1 1 4) and (4 0 9) and corresponds to the ternary phase of  $\text{Sn}_3\text{Sb}_2\text{S}_6$  (Card. No. 1541641). The formation of the ternary phase  $\text{Sn}_3\text{Sb}_2\text{S}_6$  is explained as follows: as the temperature increases the Sn, Sb and S species diffuses between SnS and  $\text{Sb}_2\text{S}_3$  layers, the species diffuses from the higher concentration region to the lower concentration region and react according to the following proposed reactions:  $3\text{SnS} + \text{Sb}_2\text{S}_3 \rightarrow \text{Sn}_3\text{Sb}_2\text{S}_6$  and  $3\text{Sn}_2\text{S}_3 + 2\text{Sb}_2\text{S}_3 \rightarrow 2\text{Sn}_3\text{Sb}_2\text{S}_6 + 3\text{S}\uparrow$  (g). The intensity of the  $\text{Sn}_3\text{Sb}_2\text{S}_6$ 's peaks is low, indicating low crystallinity, additionally, it is evident unreacted SnS,  $\text{Sn}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3$  (denoted as “#” in the diffractogram, card. No. 9003459) phases, so a higher temperature is necessary for the complete reaction and formation of the ternary  $\text{Sn}_3\text{Sb}_2\text{S}_6$  phase.



**Graphic 1** XRD diffractograms of glass/SnS/ $\text{Sb}_2\text{S}_3$  multilayers heated at 100 °C, 150 °C, 200 °C, 250 °C, 300 °C and 325 °C in air.

At a temperature of 300 °C, additional peaks of  $\text{Sn}_3\text{Sb}_2\text{S}_6$  phase appear at  $2\theta = 12.36^\circ$ ,  $13.68^\circ$ ,  $31.99^\circ$  and  $34.98^\circ$ , corresponding to the planes (3 0 2), (3 0 3), (5 0 10) and (2 1 10), respectively. Moreover, the intensity of the (1 1 4) and (4 0 9) increases, indicating an improvement of crystallization. In addition, it is evident the formation of  $\text{Sb}_2\text{O}_3$  phase (Card. No. 9009781), this is due to the exposure of  $\text{Sb}_2\text{S}_3$  with  $\text{O}_2$  during heating.

Finally, at a temperature of 325 °C, peaks of  $\text{Sn}_3\text{Sb}_2\text{S}_6$  phase increases in intensity, the intensity of these peaks is higher compared to the peaks of  $\text{Sb}_2\text{O}_3$  phase, which indicates that  $\text{Sn}_3\text{Sb}_2\text{S}_6$  is present as the major phase and  $\text{Sb}_2\text{O}_3$  is the secondary one. No peaks of  $\text{Sb}_2\text{S}_3$  and SnS phases are present at 325 °C, indicating that the reaction of the precursor layers is over and no more  $\text{Sn}_3\text{Sb}_2\text{S}_6$  can be formed.

Crystal size of the thin films was calculated using the highest intensity peak by using the Scherrer's formula given by:

$$D = \frac{0.9\lambda}{\beta \cos\theta} \quad (1)$$

Where  $\lambda$  is the wavelength of the incident X-ray radiation (1.5406 Å),  $\beta$  is the full width at half maximum of the diffraction peak at  $2\theta$ , and  $D$  is the crystallite size (A. Harizi, 2016). The crystallite size were 20.8 nm, 35.5 nm, and 38.6 nm, for the multilayers heated at 250 °C, 300 °C, and 325 °C, respectively. The crystallite size increases as the temperature increases due to the sintering process, that is a thermally activated process in which diffusion of species from high concentration region to low concentration region takes place, and big grains grow at expense of small grains.

To determine the preferential orientation, the texture coefficient was calculated from the reflection planes by using the following formula (Mindong Zheng, 2016):

$$TC_{(hkl)} = \frac{I_{(hkl)} / I_{o(hkl)}}{\frac{1}{N} \sum_{N=1}^N I_{(hkl)} / I_{o(hkl)}} \quad (2)$$

Where  $I_{(hkl)}$  and  $I_{o(hkl)}$  are the measured and standard intensities, respectively, and  $N$  is the number of available diffraction peaks from the diffractogram. The preferred orientation for the samples heated at 250 °C, 300 °C and 325 °C were the planes (1 1 4), (5 0 10), and (5 0 10), respectively.

Graphic 2 shows the optical characteristics of the samples heated at 100 °C, 250 °C, 300 °C, and 325 °C. From the % transmittance and % reflectance measurements, the absorption coefficient was calculated using the following formula (J.O. Gonzalez, 2014):

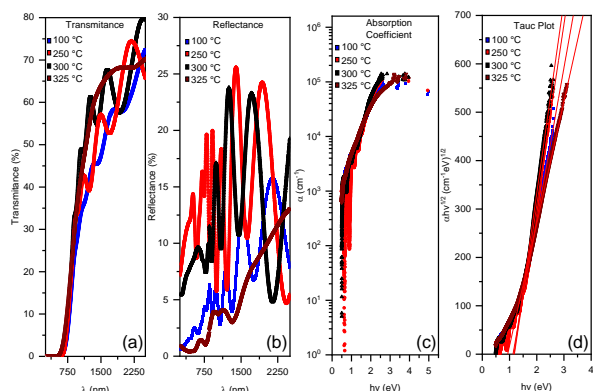
$$\alpha = \frac{1}{d} \ln \left[ \frac{(1 - \%R)^2}{\%T} \right] \quad (3)$$

Where  $\alpha$  is the absorption coefficient measured in  $\text{cm}^{-1}$ ,  $d$  is the film thickness, in our experiments the measured thickness was  $\sim 1000$  nm,  $\%T$  is the percentage of transmittance and  $\%R$  is the percentage of reflectance. In graphic 2 c) the absorption coefficients for the samples are shown, from the graphic is evident that all samples have high absorption coefficients  $\sim 10^5 \text{ cm}^{-1}$  in the visible range, which means that small thickness is necessary to absorb most of the incident radiation.

From the spectra, the optical band gap of the samples was calculated using the formula, id.:

$$(\alpha h\nu)^{1/2} = A(h\nu - E_g) \quad (4)$$

Where  $E_g$  is the optical band gap, the exponent of  $1/2$  indicates an allowed indirect transition,  $\alpha$  is the absorption coefficient at a frequency  $\nu$ , and  $A$  is a constant. From graphic 2 d), all samples showed band gaps near 1 eV.

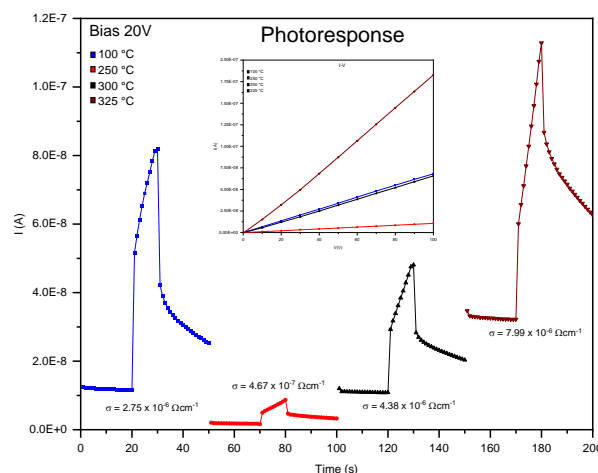


**Graphic 2** Optical characteristics of samples heated at 100 °C, 250 °C, 300 °C, and 325 °C in air. a) % Transmittance, b) % Reflectance, c) Absorption coefficient, and d) Tauc plot.

Graphic 3 shows the electrical characteristics of the samples heated at 100 °C, 250 °C, 300 °C, and 325 °C. In the graphic, both, photocurrent and IV curves of the samples are shown. The IV curve of the samples follows the ohm's law, in which, current and voltage varies linearly; this is, as voltage increases current increases.

We observe that conductivity of sample heated at 100 °C is higher than conductivities of samples heated at 250 °C and 300 °C, this may be due to the formation of  $\text{Sb}_2\text{S}_3$  phase these temperatures, which is a highly resistive material (Sarah Messina, 2009). For the samples heated at 250 °C, 300 °C and 325 °C the photo response and conductivity increases, this may be due to the formation of  $\text{Sn}_3\text{Sb}_2\text{S}_6$  phase, additionally, as the temperature increases conductivity increases due to the increase of grain size and crystallinity of the ternary compound.

As grain size increases, defects in the material, such as voids, grain boundaries, etc, that act as traps, reduces, decreasing the probability of recombination and the mobility of carries is improved as well as conductivity. The photo response of the samples was carried out by applying a bias voltage of 20 V and measure the current at dark and under illumination, 20 s at dark, 20 s under illumination and again 20 s at dark. When samples are illuminated, electrons from the valence band are promoted to the conduction band by absorbing photons with energy equal or greater than the band gap, current is increased due to more carriers are available for conduction. All samples show good photoconductivity behavior.



**Graphic 3** Electrical characteristics of samples heated at 100 °C, 250 °C, 300 °C, and 325 °C in air.

#### 4. Acknowledgements

The authors are thankful to Conacyt – Fondo Sectorial de Investigación para la Educación for financial support. Authors are thankful to Dr. David Avellaneda from FIME-UANL for Uv-Vis-IR measurements.

## 5. Financing

This work has been funded by CONACYT [grant number A1-S-46032, 2017-2018].

## 6. Conclusions

$\text{Sn}_3\text{Sb}_2\text{S}_6$  thin films were prepared by heating multilayers of glass/ $\text{SnS}/\text{Sb}_2\text{S}_3$  at different temperatures in air. XRD studies indicate that  $\text{Sn}_3\text{Sb}_2\text{S}_6$  begins formation at  $250^\circ\text{C}$ , and a temperature of  $325^\circ\text{C}$  it is completely formed. Texture coefficient showed a preferential orientation along the (1 1 4) plane for sample heated at  $250^\circ\text{C}$  and (5 0 10) plane for samples heated at  $300^\circ\text{C}$  and  $325^\circ\text{C}$ . Optical properties of the films showed high absorption coefficients in the order of  $10^5 \text{ cm}^{-1}$ , and indirect allowed optical transitions with band gaps near 1 eV. The electrical properties of the samples were determined, samples showed conductivities in the order of  $10^{-6} \Omega\text{cm}^{-1}$ , and an improvement in the electrical conductivity for  $\text{Sn}_3\text{Sb}_2\text{S}_6$  thin films was observed as temperature increases.

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